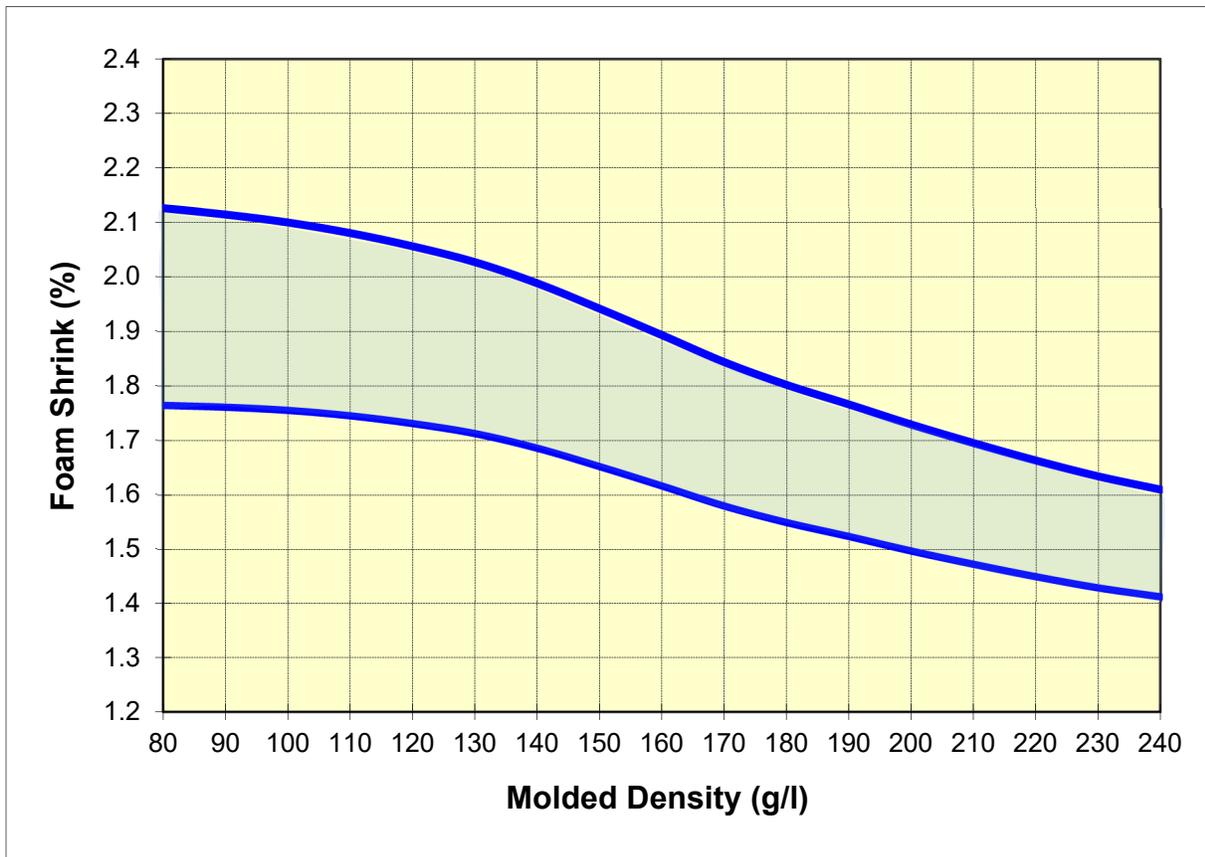




Molded Part Material Shrinkage Guideline with Range Mid, High and Ultra-High Density (80 to 240 g/l) Standard Grade Molded from ARPRO® Expanded Polypropylene (EPP)



Note: 80 g/l = 5.0 pcf = 11.25X (g/l = grams per liter; pcf = pounds per cubic foot; X = foam expansion ratio).

This chart shows typical ARPRO EPP molded part foam shrink for the purpose of selecting tool shrinkage. Final molded part shrinkage is also affected by material pre-treatment and post-treatment conditions as well as grade used and molding techniques (including compression ratio, etc.). Above range values typical for industry and depend on application.

